



# KUIBURI FRUIT CANNING CO., LTD.

## MARKETING PRODUCT SPECIFICATION

PRODUCT : CANNED STANDARD PINEAPPLE SLICES IN PINEAPPLE JUICE PAGE : 1/3

CUSTOMER : GENERAL Rev.22/09/16

### UNCONTROLLED DOCUMENT

|                                |  |
|--------------------------------|--|
| 1. PRODUCT CODE                | : 2SJ9+-CL   |
| 1.1 PRODUCT NAME               | : CANNED STANDARD PINEAPPLE SLICES IN PINEAPPLE JUICE  |
| 1.2 PRODUCT DESCRIPTION        | : CANNED CHOICE PINEAPPLE SLICES ARE PREPARED FROM SLICES OR RINGS CUT ACROSS THE AXIS OF THE PEELED, CORED PINEAPPLE CYLINDERS, PACKED IN PINEAPPLE JUICE AND PROCESSED BY HEAT IN HERMETICALLY SEALED CONTAINER. |
| 1.3 CHARACTERISTICS OF PRODUCT | : THE SLICES ARE FAIRLY UNIFORM RIPENESS AND FAIRLY FREE FROM POROSITY.  |
| 1.4 QUALITY GRADE              | : STANDARD GRADE   |
| 1.5 LOT CODING                 | : INK JET ON CAN LID<br>: DETAILS OF LOT CODING DEPEND ON CUSTOMER REQUIREMENT<br>: SHOULD INDICATE PRODUCT, FACTORY AND COUNTRY OF ORIGIN   |
| 1.6 INGREDIENTS                | : PINEAPPLE, PINEAPPLE JUICE AND CITRIC ACID   |
| 1.7 PACKING MEDIA              | : PINEAPPLE JUICE 100%   |
| 1.8 FOOD ADDITIVES             | : FREE FROM ADDITIVES EXCEPT CITRIC ACID FOR pH ADJUSTING.   |

### 2. FRUIT DIMENSION (APPROX.)

| CAN SIZE                  | 603X700 | 401X411 | 307X409 | 307X309  | 300X407  | 307X201 | 211X304 |
|---------------------------|---------|---------|---------|----------|----------|---------|---------|
| PROCESSED FRUIT DIMENSION | A10     | A2.5    | A2      | A1.5(SQ) | A1.5 (T) | A1F     | A211    |
| - SLICE DIAMETER (mm.)    | -       | 67 - 80 | -       | -        | -        | -       | -       |
| - CORE DIAMETER (mm.)     | -       | 23 - 32 | -       | -        | -        | -       | -       |
| - THICKNESS (mm.)         | -       | 8 - 11  | -       | -        | -        | -       | -       |

|                                |   |
|--------------------------------|---|
| 2.1 UNIFORMITY OF SLICES / CAN | : NO MIXING OF DIFFERENT FRUIT SIZE IN THE SAME CAN |
| 2.2 UNIFORMITY OF SLICES / LOT | : MIXING OF DIFFERENT FRUIT SIZE IN THE SAME LOT    |



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### 3. PHYSICAL CHARACTERISTICS

| CAN SIZE                        | 603X700 | 401X411       | 307X409 | 307X309  | 300X407  | 307X201 | 211X304 |
|---------------------------------|---------|---------------|---------|----------|----------|---------|---------|
| DESCRIPTION                     | A10     | A2.5          | A2      | A1.5(SQ) | A1.5 (T) | A1F     | A211    |
| CAN TYPE                        | -       | CLEAR LACQUER | -       | -        | -        | -       | -       |
| NET WEIGHT (G.) (MIN. AVG.)     | -       | 850           | -       | -        | -        | -       | -       |
| DRAINED WEIGHT (G.) (MIN. AVG.) | -       | 490           | -       | -        | -        | -       | -       |
| VACUUM (IN.Hg.) (MIN)           | -       | 3             | -       | -        | -        | -       | -       |
| GROSS HEADSPACE (INCH) (MAX)    | -       | 20/32         | -       | -        | -        | -       | -       |
| COUNTS / CAN                    | -       | 12 - 15       | -       | -        | -        | -       | -       |

NOTE : IN FULL FILLED CAN, THE VACUUM OF PRODUCT MAY BE LESS THAN 3 IN.Hg.

### 4. CHEMICAL CHARACTERISTICS

|             |   |
|-------------|---|
| 4.1 °BRIX   | : 11 - 14                               |
| 4.2 pH      | : MAXIMUM 4.0                           |
| 4.3 ACIDITY | : MAXIMUM 1.1% AS CITRIC ACID ANHYDROUS |

### 5. ORGANOLEPTIC CHARACTERISTICS

|  |   |
|--|---|
| 5.1 COLOR                                | : FAIRLY GOOD AS YELLOWISH  |
| 5.2 FLAVOR / ODOR                        | : TYPICAL OF CANNED PINEAPPLE, NO OBJECTIONABLE FLAVOR / ODOR   |
| 5.3 TEXTURE                              | : REASONABLY FIRM   |
| 5.4 FOREIGN MATTER                       | : NONE (ALL EXTRANEIOUS VEGETABLE MATERIALS AND ANY FOREIGN MATERIAL SUCH AS INSECTS, HAIR, etc ARE NOT ALLOWED).                                 |
| 5.5 EXTRANEIOUS VEGETABLE MATERIAL (EVM) | : MAY BE PRESENT BY OCCASIONALLY ANY OBJECTIONABLE VEGETABLE MATERIAL REGARDLESS OF SIZE, FROM OTHER THAN THE PINEAPPLE FRUIT, WHICH IS HARMLESS. |



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| <b>UNCONTROLLED DOCUMENT</b>  |   |           |         |          |          |         |              |         |
| <b>6. DEFECTS</b>   |   |           |         |          |          |         |              |         |
|   | CAN SIZE  | 603X700   | 401X411 | 307X409  | 307X309  | 300X407 | 307X201      | 211X304 |
| DEFECTS   | A10   | A2.5      | A2      | A1.5(SQ) | A1.5 (T) | A1F     | A211         |         |
| - CORE CONTENT (MAX ; % BY D.W.)                                    | -   | 7         | -       | -        | -        | -       | -            | -       |
| - INSIGNIFICANTLY TRIMMED<br>( TRIMMED < 3 % OF UNIT)               | -   | UNLIMITED | -       | -        | -        | -       | -            | -       |
| - SLIGHTLY TRIMMED (MAX ; SLICE/CAN)<br>( TRIMMED 3- 5 % OF UNIT)   | -   | UNLIMITED | -       | -        | -        | -       | -            | -       |
| - EXCESSIVELY TRIMMED(MAX ; SLICE<br>/CAN) ( TRIMMED > 5 % OF UNIT) | -   | 2         | -       | -        | -        | -       | -            | -       |
| - BLEMISHED (> 2 mm.)(MAX ;SLICE/CAN)                               | -   | 3         | -       | -        | -        | -       | -            | -       |
| - SPLIT (MAX ;SLICE/CAN)  | -   | 2         | -       | -        | -        | -       | -            | -       |
| - MASHED (> 1/2 OF SLICE)<br>(MAX ;SLICE/CAN)                       | -   | 1         | -       | -        | -        | -       | -            | -       |
| <b>7. MICROBIOLOGICAL</b>   | : COMMERCIALY STERILE, FREE FROM PATHOGENIC MICROORGANISM.                        |           |         |          |          |         |              |         |
| <b>8. STORAGE CONDITION</b>   | : COOL AND DRY PLACE (BELOW 25 DEGREE CELSIUS)                                    |           |         |          |          |         |              |         |
| <b>9. SHIPPING CONDITION</b>  | : AMBIENT TEMPERATURE (25 - 35 DEGREE CELSIUS)                                    |           |         |          |          |         |              |         |
| <b>10. METHOD OF ANALYSIS</b>                                       |   |           |         |          |          |         |              |         |
| 10.1 DRAINED WEIGHT   | : BASED ON AOAC METHOD  |           |         |          |          |         |              |         |
| 10.2 BRIX   | : REFRACTOMETER   |           |         |          |          |         |              |         |
| 10.3 pH   | : pH METER  |           |         |          |          |         |              |         |
| 10.4 ACIDITY  | : BASED ON AOAC METHOD  |           |         |          |          |         |              |         |
| <b>11. ADDITIONAL REQUIREMENT</b>                                   |   |           |         |          |          |         |              |         |
| 11.1 PESTICIDE  | : SHALL COMPLY WITH THE RELEVANT CODEX STANDARDS AND REGULATION<br>OF THE COUNTRY |           |         |          |          |         |              |         |
| 11.2 HEAVY METAL  | : SHALL COMPLY WITH THE RELEVANT CODEX STANDARDS AND REGULATION<br>OF THE COUNTRY |           |         |          |          |         |              |         |