



KUIBURI FRUIT CANNING CO., LTD.

MARKETING PRODUCT SPECIFICATION

PRODUCT : CANNED STANDARD PINEAPPLE SLICES IN PINEAPPLE JUICE PAGE : 1/3

CUSTOMER : GENERAL Rev. 28/10/16

UNCONTROLLED DOCUMENT

1. PRODUCT CODE	: SJ-CL
1.1 PRODUCT NAME	: CANNED STANDARD PINEAPPLE SLICES IN PINEAPPLE JUICE
1.2 PRODUCT DESCRIPTION	: CANNED STANDARD PINEAPPLE SLICES ARE PREPARED FROM SLICES OR RINGS CUT ACROSS THE AXIS OF THE PEELED, CORED PINEAPPLE CYLINDERS, PACKED IN PINEAPPLE JUICE AND PROCESSED BY HEAT IN HERMETICALLY SEALED CONTAINER.
1.3 CHARACTERISTICS OF PRODUCT	: THE SLICES ARE FAIRLY UNIFORM RIPENESS AND FAIRLY FREE FROM POROSITY.
1.4 QUALITY GRADE	: STANDARD GRADE
1.5 LOT CODING	: INK JET ON CAN LID : DETAILS OF LOT CODING DEPEND ON CUSTOMER REQUIREMENT : SHOULD INDICATE PRODUCT, FACTORY AND COUNTRY OF ORIGIN
1.6 INGREDIENTS	: PINEAPPLE, PINEAPPLE JUICE AND CITRIC ACID
1.7 PACKING MEDIA	: PINEAPPLE JUICE 100%
1.8 FOOD ADDITIVES	: FREE FROM ADDITIVES EXCEPT CITRIC ACID FOR pH ADJUSTING.

2. FRUIT DIMENSION (APPROX.)

CAN SIZE	603X700	401X411	307X409	307X309	300X407	307X201	211X304
PROCESSED FRUIT DIMENSION	A10	A2.5	A2	A1.5(SQ)	A1.5 (T)	A1F	A211
- SLICE DIAMETER (mm.)	72 - 78	82 - 93	72 - 78	-	-	72 - 78	-
- CORE DIAMETER (mm.)	26 - 32	25 - 35	26 - 32	-	-	26 - 32	-
- THICKNESS (mm.)	8 - 11	10 - 15	8 - 11	-	-	8 - 11	-

2.1 UNIFORMITY OF SLICES / CAN	: NO MIXING OF DIFFERENT FRUIT SIZE IN THE SAME CAN
2.2 UNIFORMITY OF SLICES / LOT	: MIXING OF DIFFERENT FRUIT SIZE IN THE SAME LOT



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3. PHYSICAL CHARACTERISTICS

CAN SIZE	603X700	401X411	307X409	307X309	300X407	307X201	211X304
DESCRIPTION	A10	A2.5	A2	A1.5(SQ)	A1.5 (T)	A1F	A211
CAN TYPE	CLEAR LACQUER	CLEAR LACQUER	CLEAR LACQUER	-	-	CLEAR LACQUER	-
NET WEIGHT (G.) (MIN. AVG.)	3060	850	565	-	-	227	-
DRAINED WEIGHT (G.) (MIN. AVG.)	1790	490	340	-	-	140	-
VACUUM (IN.Hg.) (MIN)	3	3	3	-	-	3	-
GROSS HEADSPACE (INCH) (MAX)	27/32	20/32	16/32	-	-	9/32	-
COUNTS / CAN	50 - 55	8	10	-	-	4	-

NOTE : IN FULL FILLED CAN, THE VACUUM OF PRODUCT MAY BE LESS THAN 3 IN.Hg.

4. CHEMICAL CHARACTERISTICS

4.1 °BRIX	: 11 - 14
4.2 pH	: MAXIMUM 4.0
4.3 ACIDITY	: MAXIMUM 1.1% AS CITRIC ACID ANHYDROUS

5. ORGANOLEPTIC CHARACTERISTICS

5.1 COLOR	: FAIRLY GOOD AS YELLOWISH
5.2 FLAVOR / ODOR	: TYPICAL OF CANNED PINEAPPLE, NO OBJECTIONABLE FLAVOR / ODOR
5.3 TEXTURE	: REASONABLY FIRM
5.4 FOREIGN MATTER	NONE (ALL EXTRANEIOUS VEGETABLE MATERIALS AND ANY FOREIGN MATERI/ SUCH AS INSECTS, HAIR, etc ARE NOT ALLOWED).
5.5 EXTRANEIOUS VEGETABLE MATERIAL (EVM)	: MAY BE PRESENT BY OCCASIONALLY ANY OBJECTIONABLE VEGETABLE MATERIAL REGARDLESS OF SIZE, FROM OTHER THAN THE PINEAPPLE FRUIT, WHICH IS HARMLESS.



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6. DEFECTS								
	CAN SIZE	603X700	401X411	307X409	307X309	300X407	307X201	211X304
DEFECTS	A10	A2.5	A2	A1.5(SQ)	A1.5 (T)	A1F	A211	
- CORE CONTENT (MAX ; % BY D.W.)	7	7	7	-	-	7	-	
- INSIGNIFICANTLY TRIMMED (TRIMMED < 3 % OF UNIT)	UNLIMITED	UNLIMITED	UNLIMITED	-	-	UNLIMITED	-	
- SLIGHTLY TRIMMED (MAX ; SLICE/CAN) (TRIMMED 3- 5 % OF UNIT)	UNLIMITED	UNLIMITED	UNLIMITED	-	-	UNLIMITED	-	
- EXCESSIVELY TRIMMED(MAX ; SLICE /CAN) (TRIMMED > 5 % OF UNIT)	3	2	2	-	-	1	-	
- BLEMISHED(> 2 mm.)(MAX ;SLICE/CAN)	6	2	2	-	-	1	-	
- SPLIT (MAX ;SLICE/CAN)	7	2	2	-	-	1	-	
- MASHED (> 1/2 OF SLICE) (MAX ;SLICE/CAN)	4	1	1	-	-	1	-	
7. MICROBIOLOGICAL	: COMMERCIALY STERILE, FREE FROM PATHOGENIC MICROORGANISM.							
8. STORAGE CONDITION	: COOL AND DRY PLACE (BELOW 25 DEGREE CELSIUS)							
9. SHIPPING CONDITION	: AMBIENT TEMPARATURE (25 - 35 DEGREE CELSIUS)							
10. METHOD OF ANALYSIS								
10.1 DRAINED WEIGHT	: BASED ON AOAC METHOD							
10.2 BRIX	: REFRACTOMETER							
10.3 pH	: pH METER							
10.4 ACIDITY	: BASED ON AOAC METHOD							
11. ADDITIONAL REQUIREMENT								
11.1 PESTICIDE	: SHALL COMPLY WITH THE RELEVANT CODEX STANDARDS AND REGULATION OF THE COUNTRY							
11.2 HEAVY METAL	: SHALL COMPLY WITH THE RELEVANT CODEX STANDARDS AND REGULATION OF THE COUNTRY							